

SAFETY DATA SHEET

according to Commission Regulation (EU) 2020/878 as amended

MA PROFESSIONAL COLD WELDING COMPOUND 4 MINUTES – EPOXY RESIN

Creation date	04th March 2014	Version	5.0
Revision date	20th February 2025		

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

MA PROFESSIONAL COLD WELDING COMPOUND 4 MINUTES – EPOXY RESIN

Substance / mixture

mixture

Number

M-04032014

UFI

R360-N4GG-2N4A-WX37

1.2. Relevant identified uses of the substance or mixture and uses advised against

Mixture's intended use

Resins (prepolymers).

Main intended use

PC-TEC-24

Welding, soldering, and flux products

Mixture uses advised against

The product should not be used in ways other than those referred in Section 1.

1.3. Details of the supplier of the safety data sheet

Manufacturer

Name or trade name

AMTRA Sp. z o. o.

Address

Schonów 3, Sosnowiec, 41-200

Poland

VAT Reg No

PL6250009241

Phone

+48 32 294 41 00

E-mail

amtra@amtra.pl

Competent person responsible for the safety data sheet

Name

AMTRA Sp. z o. o.

E-mail

amtra@amtra.pl

1.4. Emergency telephone number

European emergency number: 112

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification of the mixture in accordance with Regulation (EC) No 1272/2008

The mixture is classified as dangerous.

Skin Irrit. 2, H315

Skin Sens. 1, H317

Eye Irrit. 2, H319

Aquatic Chronic 2, H411

Most serious adverse effects on human health and the environment

Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.

2.2. Label elements

Hazard pictogram



Signal word

Warning

Hazardous substances

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)

Hazard statements

H315

Causes skin irritation.

H317

May cause an allergic skin reaction.

H319

Causes serious eye irritation.

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H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Supplemental information

EUH205 Contains epoxy constituents. May produce an allergic reaction.

2.3. Other hazards

The mixture does not contain substances with endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605. Mixture does not contain any substance meet the criteria for PBT or vPvB in accordance with Annex XIII of Regulation (EC) No. 1907/2006 (REACH) as amended. Does not contain any PMT or vPvM components.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Mixture contains these hazardous substances and substances with the highest permissible concentration in the working environment

Identification numbers	Substance name	Content in % weight	Classification according to Regulation (EC) No 1272/2008	Note
Index: 603-074-00-8 CAS: 25068-38-6 EC: 500-033-5	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700)	40-60	Skin Irrit. 2, H315 Skin Sens. 1, H317 Eye Irrit. 2, H319 Aquatic Chronic 2, H411 Specific concentration limit: Skin Irrit. 2, H315: C $\geq$ 5 % Eye Irrit. 2, H319: C $\geq$ 5 %	

Full text of all classifications and hazard statements is given in the section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Take care of your own safety. If any health problems are manifested or if in doubt, inform a doctor and show him information from this safety data sheet.

If inhaled

Terminate the exposure immediately; move the affected person to fresh air. Protect the person against growing cold. Provide medical treatment if irritation, dyspnoea or other symptoms persist.

If on skin

Remove contaminated clothes. Wash the affected area with plenty of water, lukewarm if possible. Soap, soap solution or shampoo should be used if there is no skin injury. Provide medical treatment if skin irritation persists.

If in eyes

Rinse eyes immediately with a flow of running water, open the eyelids (also using force if needed); remove contact lenses immediately if worn by the affected person. Rinsing should continue at least for 10 minutes. Provide medical treatment, specialized if possible.

If swallowed

Rinse out the mouth with water and provide 2-5 dL of water. Provide medical treatment if the person has any health problems.

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4.2. Most important symptoms and effects, both acute and delayed

If inhaled

Not expected.

If on skin

May cause an allergic skin reaction.

If in eyes

Causes serious eye irritation.

If swallowed

Irritation, nausea.

4.3. Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Alcohol-resistant foam, carbon dioxide, powder, water spray jet, water mist.

Unsuitable extinguishing media

Water - full jet.

5.2. Special hazards arising from the substance or mixture

In the event of fire, carbon monoxide, carbon dioxide and other toxic gases may arise. Inhalation of hazardous degradation (pyrolysis) products may cause serious health damage.

5.3. Advice for firefighters

Self-Contained Breathing Apparatus (SCBA) with a chemical protection suit only where personal (close) contact is likely. Use a self-contained breathing apparatus and full-body protective clothing. Do not allow run-off of contaminated fire extinguishing material to enter drains or surface and ground water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment for work. Follow the instructions in the Sections 7 and 8. Prevent contact with skin and eyes.

6.2. Environmental precautions

Prevent contamination of the soil and entering surface or ground water. Do not allow to enter drains.

6.3. Methods and material for containment and cleaning up

Spilled product should be covered with suitable (non-flammable) absorbing material (sand, diatomaceous earth, earth and other suitable absorption materials); to be contained in well closed containers and removed as per the Section 13. In the event of leakage of the substantial amount of the product, inform fire brigade and other competent bodies. After removal of the product, wash the contaminated site with plenty of water. Do not use solvents.

6.4. Reference to other sections

See the Section 7, 8 and 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Prevent contact with skin and eyes. Contaminated work clothing should not be allowed out of the workplace. Wash hands and exposed parts of the body thoroughly after handling. Use personal protective equipment as per Section 8. Observe valid legal regulations on safety and health protection. Avoid release to the environment.

7.2. Conditions for safe storage, including any incompatibilities

Recommended storage temperature is from +5 °C to +30 °C. Protect against frost. Protect from sunlight. Store in tightly closed containers in cold, dry and well ventilated areas designated for this purpose.

7.3. Specific end use(s)

not available

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

The mixture contains no substances for which occupational exposure limits are set.

8.2. Exposure controls

Take off contaminated clothing and wash before reuse. Do not eat, drink and smoke during work. Wash your hands thoroughly with water and soap after work and before breaks for a meal and rest.

Eye/face protection

Protective goggles.

Skin protection

Hand protection:

Chemical resistant gloves should be worn whenever working with chemical products when a risk assessment indicates this is necessary.

The selected protective gloves must meet the requirements of the EN 374-1 standard. Recommended for long-term contact:

Material for protective gloves: nitrile rubber. Thickness: 0.11 mm

Breakthrough time: > 480 min.

Efficiency class: 6

Recommended for momentary contact:

Material for protective gloves: nitrile rubber

Thickness: 0.11 mm

Breakthrough time: > 480 min.

Efficiency class: 6

Hand protection: Protective gloves resistant to the product. When choosing appropriate thickness, material and permeability of the gloves, observe recommendations of their particular manufacturer. Observe other recommendations of the manufacturer. Other protection: protective workwear. Contaminated skin should be washed thoroughly.

Respiratory protection

It is not needed.

Thermal hazard

Not available.

Environmental exposure controls

Observe usual measures for protection of the environment, see Section 6.2. Collect spillage.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	liquid
Colour	black
Odour	characteristic
Melting point/freezing point	not determined
Boiling point or initial boiling point and boiling range	not determined
Flammability	not determined
Lower and upper explosion limit	not determined
Flash point	>150 °C
Auto-ignition temperature	not determined
Decomposition temperature	not determined
pH	non-soluble (in water)
Kinematic viscosity	not determined
Solubility in water	insoluble
Partition coefficient n-octanol/water (log value)	not determined
Vapour pressure	not determined
Density and/or relative density	
Density	1.6-1.8 g/cm ³
Relative vapour density	not determined
Particle characteristics	not determined

9.2. Other information

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none

SECTION 10: Stability and reactivity

10.1. Reactivity

not available

10.2. Chemical stability

The product is stable under normal conditions.

10.3. Possibility of hazardous reactions

Unknown.

10.4. Conditions to avoid

The product is stable and no degradation occurs under normal use. Protect against flames, sparks, overheating and against frost.

10.5. Incompatible materials

Protect against strong acids, bases and oxidizing agents.

10.6. Hazardous decomposition products

Not developed under normal uses. Dangerous outcomes such as carbon monoxide and carbon dioxide are formed at high temperature and in fire.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

No toxicological data is available for the mixture.

Acute toxicity

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Skin corrosion/irritation

Causes skin irritation. Data for the components of the mixture are not available.

Serious eye damage/irritation

Causes serious eye irritation. Data for the components of the mixture are not available.

Respiratory or skin sensitisation

May cause an allergic skin reaction. Data for the components of the mixture are not available.

Germ cell mutagenicity

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Carcinogenicity

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Reproductive toxicity

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Toxicity for specific target organ - single exposure

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

Toxicity for specific target organ - repeated exposure

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

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Aspiration hazard

No data are available for either the mixture or the components. Based on the available data, the criteria for classification of the mixture are not met.

11.2. Information on other hazards

Endocrine disrupting properties

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any components that may cause endocrine disruption for humans.

Other information

not available

SECTION 12: Ecological information

12.1. Toxicity

Toxic to aquatic life with long lasting effects. Data for the components of the mixture are not available.

12.2. Persistence and degradability

No data are available for either the mixture or the components.

12.3. Bioaccumulative potential

No data are available for either the mixture or the components.

12.4. Mobility in soil

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any PMT or vPvM components.

12.5. Results of PBT and vPvB assessment

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any PBT or vPvB components.

12.6. Endocrine disrupting properties

Based on the available data, the criteria for classification of the mixture are not met. Does not contain any components that may cause endocrine disruption in the environment.

12.7. Other adverse effects

Data not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Hazard of environmental contamination; dispose of the waste in accordance with the local and/or national regulations. Any unused product and contaminated packaging should be put in labelled containers for waste collection and submitted for disposal to a person authorised for waste removal (a specialized company) that is entitled for such activity. Do not empty unused product in drainage systems. The product must not be disposed of with municipal waste. Empty containers may be used at waste incinerators to produce energy or deposited in a dump with appropriate classification. Perfectly cleaned containers can be submitted for recycling.

Waste management legislation

Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on waste, as amended. Decision 2000/532/EC establishing a list of wastes, as amended.

SECTION 14: Transport information

14.1. UN number or ID number

UN 3082

14.2. UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epichlorohydrin)

14.3. Transport hazard class(es)

9 Miscellaneous dangerous substances and articles

14.4. Packing group

III

14.5. Environmental hazards

not relevant

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14.6. Special precautions for user

Reference in the Sections 4 to 8.

14.7. Maritime transport in bulk according to IMO instruments

not relevant

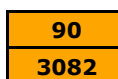
Additional information

Hazard identification No.

UN number

Classification code

Safety signs



M6

9+hazardous for the environment



Tunnel restriction code

(-)

Air transport - ICAO/IATA

Packaging instructions passenger

964

Cargo packaging instructions

964

Marine transport - IMDG

EmS (emergency plan)

F-A, S-F

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Regulation (EC) No. 1907/2006 of the European Parliament and of the Council of 18th December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing the European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No. 793/93 and Commission Regulation (EC) No. 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, as amended. REGULATION (EC) No. 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL as amended. Commission Regulation (EU) 2020/878 of 18 June 2020 amending Annex II to Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

A list of standard risk phrases used in the safety data sheet

EUH205	Contains epoxy constituents. May produce an allergic reaction.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Guidelines for safe handling used in the safety data sheet

P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Other important information about human health protection

The product must not be - unless specifically approved by the manufacturer/importer - used for purposes other than as per the Section 1. The user is responsible for adherence to all related health protection regulations.

Key to abbreviations and acronyms used in the safety data sheet

ADR	European agreement concerning the international carriage of dangerous goods by road
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Aquatic Chronic	Hazardous to the aquatic environment (chronic)
BCF	Bioconcentration Factor
CAS	Chemical Abstracts Service
CLP	Regulation (EC) No 1272/2008 on classification, labelling and packaging of substance and mixtures
EC	Identification code for each substance listed in EINECS
EINECS	European Inventory of Existing Commercial Chemical Substances
EmS	Emergency plan
EU	European Union
EuPCS	European Product Categorisation System
Eye Irrit.	Eye irritation
IATA	International Air Transport Association
IBC	International Code For The Construction And Equipment of Ships Carrying Dangerous Chemicals
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
INCI	International Nomenclature of Cosmetic Ingredients
ISO	International Organization for Standardization
IUPAC	International Union of Pure and Applied Chemistry
log Kow	Octanol-water partition coefficient
OEL	Occupational Exposure Limits
PBT	Persistent, bioaccumulative and toxic
PMT	Persistent, mobile and toxic
ppm	Parts per million
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID	Agreement on the transport of dangerous goods by rail
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitization
UN	Four-figure identification number of the substance or article taken from the UN Model Regulations
UVCB	Substances of unknown or variable composition, complex reaction products or biological materials
VOC	Volatile organic compounds
vPvB	Very persistent and very bioaccumulative
vPvM	Very persistent and very mobile

Training guidelines

Inform the personnel about the recommended ways of use, mandatory protective equipment, first aid and prohibited ways of handling the product.

Recommended restrictions of use

not available

Information about data sources used to compile the Safety Data Sheet

REGULATION (EC) No. 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL (REACH) as amended.
REGULATION (EC) No. 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL as amended. Data from the manufacturer of the substance / mixture, if available - information from registration dossiers.

The changes (which information has been added, deleted or modified)

The version 5.0 replaces the SDS version from Tuesday, 7 September 2021. Changes were made in sections 1, 2, 11, 12, 13, 15 and 16.

More information

Classification procedure - calculation method.

Statement

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The safety data sheet provides information aimed at ensuring safety and health protection at work and environmental protection. The provided information corresponds to the current status of knowledge and experience and complies with valid legal regulations. The information should not be understood as guaranteeing the suitability and usability of the product for a particular application.